

TECHNICAL DATA SHEET



JOKISCH MONOS PRIX V4G (Jokisch Cutting Paste 897 CF)

Cutting paste for severe metal processing.

Properties: Suited for drawing operations

APPLICATION

For severest machining processes in which the liquid metalworking oils no longer provide satisfactory results. The product is especially developed for severest metal processing such as tapping, threading, reaming, drilling, broaching, milling etc of ferrous and non-ferrous metal, high alloyed steel and iron-cast.

The range of application covers high-alloyed carbon steel, chromium-nickel alloys V.A., austenitic, ferritic chromium-nickel steel (stainless and heat-resistant alloys), titanium, manganese, cast steel, cast iron, malleable casting, etc.

CHARACTERISTICS

Based on waxes and vaselines with carefully coordinated sulfur and phosphorus compounds as EP additives (extreme pressure additives). The paste allows high cutting speeds with low tool wear and excellent surface quality.

TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS PRIX V4G
Kin. viscosity at 40°C	mm ² /s	DIN 51 562	-
Density at 20°C	g/cm ³	DIN EN ISO 12185	1
Flash point	°C	DIN ISO 2592	250

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

STORAGE

Storage temperature: 5 – 40°C
Storage time: 36 months



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according to Regulation (EC) No 1907/2006

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Jokisch Monos Prix V4G

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Metal cutting paste

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name:	Jokisch GmbH	
	Germany	
Street:	Industriestraße 5	
Place:	D-33813 Oerlinghausen	
Telephone:	+49(0)5202/9734-0	Telefax: +49(0)5202/9734-49
E-mail:	info@jokisch-fluids.de	
Contact person:	Regulatory affairs	
E-mail:	MSDS@jokisch-fluids.de	
Internet:	www.jokisch-fluids.de	
Responsible Department:	Environmental Department	

1.4. Emergency telephone number:

Emergency telephone number (24h) + 44 1235 239670 (en)

Further Information

Reserved for industrial and professional use.

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements**Regulation (EC) No 1272/2008****Special labelling of certain mixtures**

EUH208	Contains Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts. May produce an allergic reaction.
EUH210	Safety data sheet available on request.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

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Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts			0.1 - < 1 %
	939-603-7		01-2119978241-36	
	Skin Sens. 1; H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1471316-72-9	939-603-7	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts	0.1 - < 1 %
	dermal: LD50 = 2000 mg/kg; oral: LD50 = 10000-20000 mg/kg		

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Seek medical attention if problems persist. No administration in cases of unconsciousness or cramps.

After inhalation

Provide fresh air. Move victim to fresh air. Put victim at rest and keep warm.

After contact with skin

Wash with plenty of water. Take off contaminated clothing and wash it before reuse.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Consult an ophthalmologist.

After ingestion

Rinse mouth immediately and drink plenty of water. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings. Water fog. Extinguishing powder. Carbon dioxide. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Non-flammable. In case of fire may be liberated:

Carbon dioxide (CO₂).

Carbon monoxide

Nitrogen oxides (NO_x).



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5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

See protective measures under point 7 and 8.

For non-emergency personnel

Special danger of slipping by leaking/spilling product.

For emergency responders

Self-protection of the first aider Remove affected person from the danger area and lay down. Do not leave affected person unattended. Remove all sources of ignition. Use appropriate respiratory protection.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers).

6.3. Methods and material for containment and cleaning up

For containment

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

Other information

Take up mechanically. Treat the recovered material as prescribed in the section on waste disposal. Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid oil mist

Use only in well-ventilated areas.

When using do not eat, drink or smoke.

Advice on general occupational hygiene

Take off contaminated clothing. Wash hands before breaks and after work.

Further information on handling

High slip hazard because of leaking or spilled product.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep the packing dry and well sealed to prevent contamination and absorption of humidity.

Recommended storage temperature: 5-40 °C

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

Maximum period of storage (time): 3

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Further information on storage conditions

Protect from sunlight. Store in a well-ventilated place.

7.3. Specific end use(s)

Observe technical data sheet.

Reserved for industrial and professional use.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****DNEL/DMEL values**

CAS No	Substance			
DNEL type		Exposure route	Effect	Value
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts			
Worker DNEL, long-term		inhalation	systemic	35,26 mg/m ³
Worker DNEL, long-term		dermal	systemic	25 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	8,7 mg/m ³
Consumer DNEL, long-term		dermal	systemic	12,5 mg/kg bw/day
Consumer DNEL, long-term		dermal	local	0,518 mg/cm ²
Consumer DNEL, long-term		oral	systemic	2,5 mg/kg bw/day

PNEC values

CAS No	Substance	
Environmental compartment		Value
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts	
Freshwater		0,1 mg/l
Marine water		0,1 mg/l
Freshwater sediment		45211 mg/kg
Marine sediment		45211 mg/kg
Micro-organisms in sewage treatment plants (STP)		1000 mg/l
Soil		36739 mg/kg

Additional advice on limit values

To date, no national critical limit values exist.

8.2. Exposure controls**Appropriate engineering controls**

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear eye/face protection.

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Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Protect skin by using skin protective cream.

Wash hands before breaks and after work.

Skin protection

Chemical resistant safety shoes. Take off immediately all contaminated clothing.

Thorough skin-cleansing after handling the product. Set out skin protection guidelines.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Paste
Colour:	brown
Odour:	characteristic
Odour threshold:	not applicable

Test method

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	not determined
Flammability:	not determined not applicable
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	250 °C DIN ISO 2592
Auto-ignition temperature:	320 °C ASTM E 659
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic: (at 40 °C)	not determined
Water solubility:	The study does not need to be conducted because the substance is known to be insoluble in water.
Solubility in other solvents not determined	
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density (at 20 °C):	1 g/cm ³ DIN EN ISO 12185
Relative vapour density:	not determined

9.2. Other information**Information with regard to physical hazard classes**

Self-ignition temperature

Solid: not determined

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Gas: not applicable
Oxidizing properties
Not oxidising.

Other safety characteristics

Evaporation rate: not determined
Solid content: not determined

Further Information

No information available.

SECTION 10: Stability and reactivity**10.2. Chemical stability**

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: heat.

10.5. Incompatible materials

The following must be prevented: Oxidizing agents, strong. acid.

10.6. Hazardous decomposition products

Hazardous decomposition products: none

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Toxicokinetics, metabolism and distribution**

There are no data available on the preparation/mixture itself.
Data apply to the main component.

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts				
	oral	LD50 10000-20000 mg/kg	Rat	ECHA	
	dermal	LD50 2000 mg/kg	Rat	ECHA	

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.
Contains Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

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STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP]. No risks worthy of mention. Practical experience.

The statement is derived from the properties of the single components.

The classification was undertaken in accordance with the calculation method governed by the Preparations Directive (1999/45/EC).

11.2. Information on other hazards**Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

SECTION 12: Ecological information**12.1. Toxicity**

The product is not: Ecotoxic.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts					
	Acute fish toxicity	LC50 > 100 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)		OECD 203
	Acute algae toxicity	ErC50 > 1000 mg/l	72 h	Pseudokirchneriella subcapitata		OECD 201
	Acute crustacea toxicity	EC50 > 100 mg/l	48 h	Daphnia magna		OECD 202
	Algae toxicity	NOEC > 1000 mg/l	3 d	Scenedesmus subspicatus		OECD 201
	Acute bacteria toxicity	EC50 >10000 mg/l ()				

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts			
	RA_CAS 70024-69-0, OECD 301D	8,0%	28	
	Not easily bio-degradable (according to OECD-criteria).			

12.3. Bioaccumulative potential

The product has not been tested.

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Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
1471316-72-9	Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts	6,91

12.4. Mobility in soil

in delivery condition: viscous

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Do not allow uncontrolled discharge of product into the environment.

Further information

Avoid release to the environment.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Do not allow to enter into surface water or drains. Dispose of contents/container to an appropriate recycling or disposal facility. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

Non-contaminated packages may be recycled.

List of Wastes Code - residues/unused products

120112 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; spent waxes and fats; hazardous waste

Contaminated packaging

Wash with plenty of water. Completely emptied packages can be recycled.

SECTION 14: Transport information**Land transport (ADR/RID)****14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.

14.4. Packing group:

No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)**14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.

14.4. Packing group:

No dangerous good in sense of this transport regulation.

Marine transport (IMDG)**14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.

14.4. Packing group:

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Air transport (ICAO-TI/IATA-DGR)**14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

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14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.**14.4. Packing group:** -**14.5. Environmental hazards**

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Personal protection equipment: see section 8

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 75

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Water hazard class (D): 1 - slightly hazardous to water

Additional information

3403 1990

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:

Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 1,2,5,6,7,8,9,10,11,12,13,14,15,16.

AICS (Australien), DSL (Kanada), IECSC (China), REACH (Europäische Union), ENCS (Japan),

ISHL (Japan), KECI (Korea), NZIoC (Neuseeland), PICCS (Philippinen), TSCA (USA)

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Abbreviations and acronyms

Skin Sens: Skin sensitisation
CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern
Repr. - Reproduktionstoxizität
Asp. Tox. - Aspirationstoxizität
Acute Tox. - Akute Toxizität
Aquatic Acute - Akute aquatische Toxizität
Aquatic Chronic - Chronische aquatische Toxizität
Eye Dam. - Augenschaden/-reizung
Eye Irrit. - Augenreizung
Skin Corr. - Ätzwirkung auf die Haut
Skin Irrit. - Hautreizung
Skin Sens. - Hautallergen
Resp. Sens. - Inhalationsallergen
STOT SE - Spezifische Zielorgan-Toxizität - einmalige Exposition
STOT RE - Spezifische Zielorgan-Toxizität - wiederholte Exposition
VOC - Flüchtige organische Verbindungen

Relevant H and EUH statements (number and full text)

H317 May cause an allergic skin reaction.

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EUH208 Contains Benzenesulfonic acid, di-C10-14-alkyl derivs., calcium salts. May produce an allergic reaction.

EUH210 Safety data sheet available on request.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations. The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)